

PRODUCT INFO

DIAMAX EDGE ROUNDING-CHAMFERING CUTTERS CM DP - FK31 - HOMAG

Tool 1, fixed

R	Cham.◁ ∅ D	a	b	∅ d	Z	Ident-No. [L]	Ident-No. [Re]
1,0	88,5	7	12	30	4	187050 O	187051 O
1,2	88,5	7	12	30	4	187045 O	187046 O
1,3	88,5	7	12	30	4	187048 L	187049 O
1,5	88,5	7	12	30	4	184111 L	184112 L
2,0	88,5	7	12	30	4	184090 L	184091 L
3,0	88,5	7	12	30	4	184107 L	184108 L
20	88,5	7	12	30	4	187052 O	187053 O

Tool 2, moving

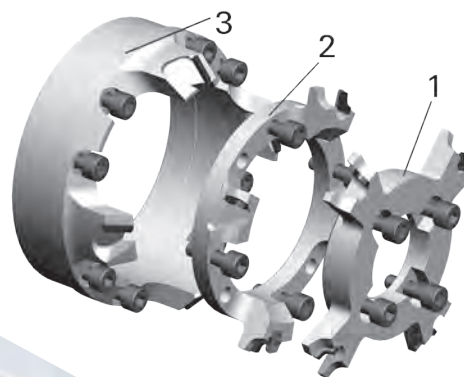
R	Cham.◁ ∅ D	a	b	∅ d	Z	Ident-No. [L]	Ident-No. [R]
0,6	88,5	18,5	19,5	55	4	187057 O	187058 O
1,0	88,5	18,5	19,5	55	4	184094 L	184095 L
1,3	88,5	18,5	19,5	55	4	187055 O	187056 O
1,5	88,5	18,5	19,5	55	4	184092 L	184093 L
2,0	88,5	18,5	19,5	55	4	184113 L	184114 L
3,0	88,5	18,5	19,5	55	4	184125 O	184126 O
45	88,5	18,5	19,5	55	4	184129 C	184130 C
20	88,5	18,5	19,5	55	4	184133 C	184134 C

Tool 3, moving

R	Cham.◁ ∅ D	a	b	∅ d	Z	Ident-No. [L]	Ident-No. [R]
0,8	92	43	44	73	4	187065 O	187066 O
1,0	92	43	44	73	4	184096 L	184097 L
1,2	92	43	44	73	4	187060 O	187061 O
1,3	92	43	44	73	4	187067 O	187069 O
1,5	92	43	44	73	4	184115 L	184116 O
2,0	92	43	44	73	4	184135 O	184136 O
15	92	43	44	73	4	187063 O	187062 O
20	92	43	44	73	4	184098 L	184099 O
30	92	43	44	73	4	184119 C	184120 C
45	92	43	44	73	4	184117 L	184118 C

[mm] [°] [mm] [mm] [mm] [mm]

L = available from stock, O = available on short notice, C = delivery time on request
[L] = cutting direction left, [R] = cutting direction right



workpiece gaps of 400 mm at a max.
part length

1 cutter, 3 profiles/chamfers without tool change!

- Excellent cutting quality thanks to high concentric accuracy and smooth running
- Replacement of a whole set of individual profiles is possible
- Please scan the QR code for the full description:



Many cutters for the FK 30 and
FK 31 shaping unit from HOMAG
available from stock!